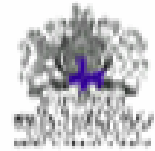




PRODUCT INFORMATION



Product Name:	EPIDAC 2 EC/MIO UNDERCOAT/FINISH – ITEM 121
Reference Number:	90-270
Coating Type:	High solids epoxy with 80% MIO pigmentation. <u>Compliant To Environmental Protection Act (1990) (Clause 20(d), Guidance Note PG6/23 (97) For use as Primer or Finish.</u>
Typical Uses:	Long term protection of galvanised fabrications.
Colours Available:	Grey (approximately BS:4800 00-A-09).
Appearance Of Dried Film:	Low sheen specular finish.
Volume Solids:	70%.
Dry Film Thickness:	Typical: 100 microns. Range: 75-125 microns.
Theoretical Coverage:	7m ² per litre at 100 microns dry film thickness.
Drying Time At 20°C: (Will Vary With Temperature, Air Movement etc.).	Touch Dry: 3 hours. Firm Dry: 6 hours. Overcoat: 8 hours with epoxy or polyurethane finishes.
V.O.C.	235 grams/litre.
Packaging:	5 litre composite pack.
Shelf Life:	2 years or longer in unopened containers when stored under cover in good storage conditions.
Storage:	Under cover within temperature range of 5°C to 32°C.

Continued/

Surface Preparation: Normally applied direct to "weathered" galvanising or new galvanised steel pre-treated with 'T'-Wash, ref:150-23.

Application Conditions: **Humidity**
Do not apply at relative humidities above 90%. Substrate temperature must be at least 3°C above dew point.

Temperature

Do not apply at temperatures below 10°C.

Note: Epidac 2 EC/MIO will cure at temperatures down to 10°C, however at temperatures below 15°C, the base and hardener will thicken considerably and affect application characteristics. At low ambient temperatures we would advise that base and hardener are warmed separately to 20°C before use to ensure optimum application properties.

Effect of Temperatures on Drying/Overcoating Times

		5°C	10°C	20°C	30°C
	Surface Dry	N/A	6 Hours	3 Hours	1.5 Hours
	Hard Dry	N/A	12 Hours	6 Hours	3 Hours
Overcoating Times	Minimum	N/A	16 Hours with Epoxy or Polyurethane	8 Hours with Epoxy or Polyurethane	4 Hours with Epoxy or Polyurethane
	Maximum	N/A	None	None	None

Mixing: Due to the high solids content of this product, it is essential to use a power stirrer for mixing prior to application. The addition of the curing agent at the commencement of the mixing process will considerably ease this operation.

Application: Apply by brush or airless spray. (A wet film thickness of 145 microns will give a dry film thickness of 100 microns.)

Airless Spray

Tip size: 15 thou (0.38 mm).

Tip pressure: Not less than 2000 psi (135 Bar).

Brush

Apply to the specified wet film thickness using a "full" brush. Do not 'brush-out' or 'lay-off'.

Usable Pot Life (at 20°C) 5 hours.

Mixing Ratio By Volume 4 part Base : 1 part Activator.

Clean-Up: Dacrylate Thinner R5.

Health And Safety: Please see relevant MSDS sheet.

Data sheets are issued to supply **general information** on the product but without warranty. Since conditions of service and application are beyond our control we cannot accept claims for loss, damage etc., based on this information. Dacrylate will not accept any claim for consequential or incidental damages.