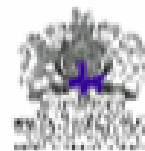




# PRODUCT INFORMATION



<b>Product Name:</b>	<b>EPIDAC 2 HS MIO UNDERCOAT/FINISH – ITEM 112</b>
<b>Reference Number:</b>	90-200
<b>Coating Type:</b>	High solids epoxy with 80% MIO pigmentation ( <b>with <u>low temperature curing properties</u></b> ).. <u>Compliant To Environmental Protection Act (1990) (Clause 20(d), Guidance Note PG6/23 (97)</u>
<b>Typical Uses:</b>	Long term protection of steel and galvanised fabrications
<b>Colours Available:</b>	Grey (approximately BS:4800 00-A-09).
<b>Appearance Of Dried Film:</b>	Low sheen specular finish.
<b>Volume Solids:</b>	75%.
<b>Dry Film Thickness:</b>	<b>Typical:</b> 150 microns. <b>Range:</b> 100-175 microns.
<b>Theoretical Coverage:</b>	5m <sup>2</sup> per litre at 150 microns dry film thickness.
<b>Drying Time At 20°C:</b> (Will Vary With Temperature, Air Movement etc.).	<b>Touch Dry:</b> 2-3 hours. <b>Firm Dry:</b> 4 hours. <b>Overcoat:</b> 4 hours with epoxy or polyurethane finishes.
<b>V.O.C.</b>	210 grams/litre.
<b>Packaging:</b>	5 litre composite pack.
<b>Shelf Life:</b>	2 years or longer in unopened containers when stored under cover in good storage conditions.
<b>Storage:</b>	Under cover within temperature range of 5°C to 32°C.

**Continued/**

**Surface Preparation:**

Normally applied over suitably primed galvanised or steel fabrications.

- a) Gritblasted Steel: - Apply Epidac 2HS primer (90-199) Item 111  
 b) Galvanising:- Pre-treat with 'T' Wash and apply one coat of Epoxy Primer (90-11) Item 110

**Application Conditions:****Humidity**

Do not apply at relative humidities above 90%. Substrate temperature must be at least 3°C above dew point.

**Temperature**

Do not apply at temperatures below 5°C.

**Note:** Epidac 2 HS MIO will cure at temperatures down to 0°C, however at temperatures below 15°C, the base and hardener will thicken considerably and affect application characteristics. At low ambient temperatures we would advise that base and hardener are warmed separately to 20°C before use to ensure optimum application properties.

**Effect of Temperatures on Drying/Overcoating Times**

		5°C	10°C	20°C	30°C
	<b>Surface Dry</b>	6 Hours	3 Hours	2 Hours	1 Hour
	<b>Hard Dry</b>	10 Hours	6 Hours	4 Hours	2 Hours
<b>Overcoating Times</b>	<b>Minimum</b>	10 Hours with Epoxy or Polyurethane	6 Hours with Epoxy or Polyurethane	4 Hours with Epoxy or Polyurethane	2 Hours with Epoxy or Polyurethane
	<b>Maximum</b>	None	None	None	None

**Mixing:**

Due to the high solids content of this product, it is essential to use a power stirrer for mixing prior to application. The addition of the curing agent at the commencement of the mixing process will considerably ease this operation.

**Application:**

Apply by brush or airless spray. (A wet film thickness of 135 microns will give a dry film thickness of 100 microns.)

**Airless Spray**

Tip size: 15 thou (0.38 mm).

Tip pressure: Not less than 2000 psi (135 Bar).

**Brush**

Apply to the specified wet film thickness using a "full" brush. Do not 'brush-out' or 'lay-off'.

**Usable Pot Life (at 20°C)**

2 hours.

**Mixing Ratio By Volume**

4 part Base : 1 part Activator.

**Clean-Up:**

Dacrylate Thinner R5.

**Health And Safety:**

Please see relevant MSDS sheet.

Data sheets are issued to supply **general information** on the product but without warranty. Since conditions of service and application are beyond our control we cannot accept claims for loss, damage etc., based on this information. Dacrylate will not accept any claim for consequential or incidental damages.