



# PRODUCT INFORMATION



<b>Product Name:</b>	<b>DAC FLEX HB TEXTURED COATING</b>
<b>Reference Number:</b>	125-Line
<b>Coating Type:</b>	High build water borne acrylic with outstanding extensibility, flexibility, external durability and colour retention.
<b>Typical Uses:</b>	Dac Flex may be applied to substrates subject to minor cracking and small amounts of movement e.g. concrete, render, plywood, timber etc. Typical applications include masonry, portable buildings and roofing.
<b>Colours Available:</b>	Limited range.
<b>Appearance Of Dried Film:</b>	Low sheen
<b>Volume Solids:</b>	55% (may vary with colour).
<b>Dry Film Thickness:</b>	<b>Typical:</b> 275 microns. <b>Range:</b> 220-330 microns.
<b>Theoretical Coverage:</b>	2m <sup>2</sup> per litre at 275 microns dry film thickness.
<b>Drying Time At 20°C:</b> (Will Vary With Temperature, Air Movement, etc.)	<b>Touch Dry:</b> 3 hours. <b>Firm Dry:</b> 8 hours. <b>Overcoat:</b> 8 hours.
	<b>Note:</b> Drying times of water-based paints will vary widely depending upon humidity, air circulation, ventilation, etc.
<b>Packaging:</b>	5 litre or 10 litre containers.
<b>Shelf Life:</b>	12 months in unopened containers.
<b>Storage:</b>	Under cover within temperature range of 5°C to 32°C. <b><u>Protect from frost.</u></b>

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- Surface Preparation:** Remove all loose and flaking coatings back to a firm edge. Feather all edges with abrasive paper or by mechanical sanding. Ensure all surfaces are clean, dry and free from oil, grease and other contamination
- All holes, joints and cracks should be filled with suitable fillers. Unpainted substrates should be sealed with Dacrylate Clear Masonry Sealer, ref: 150-50.
- Application:** Dac Flex is normally applied by brush or roller. For additional texture a proprietary 'texturing' roller can be used.
- Dry film thickness will depend on surface profile, method of application and aesthetic texture required but as a guide Dac Flex HB should be applied at a rate of approximately 2-3 square meters per litre per coat.
- Note:** Dac Flex HB should **NOT** be applied in wet, damp conditions or if rain is threatened. Relative humidity should be **less than** 85%. Ambient temperature should be above 5°C until coating has fully dried.
- Dac Flex HB can also be supplied in an air-less spray grade giving a **smooth** flexible film.
- Clean-Up:** Clean water.
- Health And Safety:** Please see relevant MSDS sheet.

Data sheets are issued to supply **general information** on the product but without warranty. Since conditions of service and application are beyond our control we cannot accept claims for loss, damage etc., based on this information. Dacrylate will not accept any claim for consequential or incidental damages.