



PRODUCT INFORMATION



Product Name:	EPIDAC 2Z ZINC RICH PRIMER
Reference Number:	79-62
Coating Type:	Epoxy, metallic Zinc, two-pack. Conforms to BS:4652 Type 3 and BS:5493 Ref: DF and KP IB.
Typical Uses:	Long-term protection of steelwork.
Colours Available:	Grey
Appearance of Dried Film:	Low Sheen
Volume Solids:	56%
Dry Film Thickness:	Typical: 50 microns Range: 30-75 microns
Theoretical Coverage:	11.2m ² per litre at 50 microns.
Drying Time at 20°C: (Will vary with temperature, air movement etc.)	Touch Dry: 1 hour Firm Dry: 4 hours Overcoat: overnight
Note:	Epidac 2Z should be applied and cured at not less than 10°C to ensure optimum curing of the film.
V.O.C.	340 gm/litre
Packaging:	5 litre composite packs.
Shelf Life:	2 years in unopened containers, when stored under cover in good storage conditions.
Storage:	Under cover within temperature range of 5°C to 32°C.

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Surface Preparation:	Abrasive blast to ISO 8501-1. SA 2.5
Application:	Apply by conventional or airless spray. Up to 10% of Dacrylate Thinner R9 may be added to achieve optimum application characteristics. Small areas can be brush applied. Ensure agitation at regular intervals to avoid settlement of zinc dust pigment.
Overcoating	<p>Normally overcoated with epoxy, chlorinated rubber or vinyl systems. It is advisable to overcoat as soon as possible to prevent the formation of white zinc salts which will impair the adhesion of subsequent coats.</p> <p>If steelwork primed with Epidac 2Z, is stored for a long period in wet or humid conditions, the surface will be contaminated with white zinc salts. Before overcoating these should be removed by a thorough scrubbing with dilute detergent water followed by a clean water rinse. Allow surface to dry completely before painting.</p>
Mixing Ratio By Volume	5.8 part base. 1 part activator.
Pot Life (at 20°C)	8 hours
Clean Up:	Dacrylate Thinner R9
Health and Safety:	Please see relevant MSDS sheet.

Data sheets are issued to supply **general information** on the product but without warranty. Since conditions of service and application are beyond our control we cannot accept claims for loss, damage etc., based on this information. Dacrylate will not accept any claim for consequential or incidental damages.

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