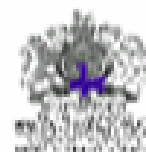




PRODUCT INFORMATION



Product Name:	EPIDAC 1 ZINC RICH PRIMER
Reference Number:	79-6
Coating Type:	Epoxy-Ester/Metallic Zinc.
Typical Uses:	Single-pack “sacrificial” primer for steel Also used as ‘repair’ primer for damaged galvanised steel. Confirms to BS:4652 Part 1.
Colours Available:	Grey
Appearance Of Dried Film:	Low Sheen
Volume Solids:	44%.
Dry Film Thickness	Typical: 50 microns Range: 30-50 microns
Theoretical Coverage	8.8m ² per litre at 50 microns dry film thickness.
Drying Time At 20°C: (Will Vary With Temperature, Air Movement etc.).	Touch Dry: 30 Minutes Firm Dry: 2 hours. Overcoat: When ‘Firm’ Dry Or After 48 Hours (See Note Overleaf)
V.O.C.	480 grams/litre
Packaging:	5 litre tins
Shelf Life:	2 years or longer in unopened containers when stored under cover in good storage conditions.
Storage:	Under cover within temperature range of 5°C to 32°C.

Continued/

Ref:79-6Line

- Surface Preparation:** Steel should be abrasive blasted to ISO 8501-1 SA 2.5 to give optimum adhesion and anti-corrosion properties.
- If only manual cleaning possible, remove all loose rust, millscale, etc., using power wire brush, etc., and degrease with Dacrylate Thinner R5.
- Application:** Apply by brush or spray. Up to 10% of Dacrylate Thinner R5 may be added to achieve optimum spray characteristics.
- Overcoating:** When overcoating with coatings based on mild solvents (i.e; white spirit), the primer need only be firm dry (i.e. approximately 2 hours) or any time thereafter. For **fast drying** finishing coats based on stronger 'aromatic' solvents, the primer should be overcoated when firm dry (and for up to 4 hours) or **after** 48 hours.
- Clean-Up:** Dacrylate Thinner R5.
- Health And Safety:** Please see relevant MSDS sheet.

Data sheets are issued to supply **general information** on the product but without warranty. Since conditions of service and application are beyond our control we cannot accept claims for loss, damage etc., based on this information. Dacrylate will not accept any claim for consequential or incidental damages.

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SW/DAE/WHC