



PRODUCT INFORMATION



Product Name:	EPIDAC 2 PE PITCH EPOXY
Reference Number:	79-59
Coating Type:	Epoxy-polyamide/coal tar pitch.
Typical Uses:	High-build chemical resistant coating. Outstanding water resistance.
Colours Available:	Black.
Appearance of Dried Film:	Sheen.
Volume Solids:	55%.
Dry Film Thickness:	Typical: 100 microns. Range: 75-150 microns.
Theoretical Coverage:	5.5m ² per litre at 100 microns dry film thickness.
Drying Time at 20°C: (Will vary with temperature, air movement etc.)	Touch Dry: 4 hours. Firm Dry: 6 hours. Overcoat: After 6 hours but within 5 days. (After 5 days, lightly abrade and solvent-wipe before overcoating.)
Packaging:	5 litre composite pack.
Shelf Life:	2 years in unopened containers, when stored under cover in good storage conditions.
Storage:	Under cover within temperature range of 5°C to 32°C.

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Surface Preparation:	<p>For maximum protection, steel should be abrasive blasted to ISO 8501-1 SA2.5, followed by one coat of Epidac 2 Primer Grey, ref:79-66.</p> <p>May be applied direct to clean steel, free of millscale, preferably to a total dry film thickness of 200 microns (minimum).</p> <p>When only manual cleaning is possible, prepare steel using power-wire brush, scrapers etc., to remove all rust, loose millscale, etc. Degrease with Dacrylate Thinner R6.</p> <p>Use of the Epidac 2 Zinc Phosphate Primer Grey, ref:79-66, would be particularly advantageous with manual surface preparation.</p> <p>Recommended total dry film thickness – 250 microns.</p> <p><u>Galvanised Steel</u></p> <p>Pre-treat with Dacrylate Mordant Solution, ref:150-23.</p>
Application:	<p>May be applied by brush or airless spray. For conventional spray, add up to 10% Dacrylate Thinner R6 to achieve optimum spray characteristics.</p>
Pot Life (at 20°C):	<p>8 hours.</p>
Mixing Ratio by Volume:	<p>4.7 Base : 1 Activator.</p>
Clean Up:	<p>Dacrylate Thinner R6.</p>
Health and Safety:	<p>Please see relevant MSDS sheet.</p>

Data sheets are issued to supply **general information** on the product but without warranty. Since conditions of service and application are beyond our control we cannot accept claims for loss, damage etc., based on this information. Dacrylate will not accept any claim for consequential or incidental damages.