



PRODUCT INFORMATION



Product Name:	DAC CHLOR FINISH
Reference Number:	60-line
Coating Type:	Chlorinated rubber
Typical Uses:	Gloss finishing coat for chlorinated rubber system, for long-term protection of steelwork. Excellent resistance to acids, alkalis and aqueous chemicals.
Colours Available:	Black 60-2 Cupress (BS14-C-39) 60-47 Tile Red 60-28 Ming Blue (BS18-E-53) 60-18 Swimming Pool Blue 60-27 White 60-1 Pewter (BS00-A-05) 60-20 Mid-Grey 60-17 Other colours to special order (may be subject to 75 litre minimum order)
Appearance of Dried Film:	Gloss
Volume Solids:	40% (may vary with colour)
Dry Film Thickness:	Typical: 30 microns Range: 25-40 microns
Theoretical Coverage:	13.3m ² per litre at 30 microns
Drying Time at 20°C: (Will vary with temperature, air movement etc.)	Touch Dry: 1 hour Firm Dry: 4 hours Overcoat: 4 hours – spray application 8 hours – brush application
Packaging:	5 litre tins
Shelf Life:	2 years in unopened containers, when stored under cover in good storage conditions.
Storage:	Under cover within temperature range of 5°C to 32°C.

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Surface Preparation: Normally applied over surfaces coated with Dac Chlor range (62-line primer, HB or MIO coatings) or Dacrylate Epoxy coatings (79-line products)

Application: Apply at wet film thickness of approximately 80 microns to achieve 30 microns dry film thickness.

Brush application - supplied ready for use

Conventional spray application – may require up to 20% addition of Dacrylate Thinner R5 to achieve optimum spray characteristics.

Note – volume solids and therefore film build per coat will be considerably reduced.

Airless spray – not recommended. Airless spray grade can be supplied to special order (minimum 75 litre order).

Clean Up: Dacrylate Thinner R5

Health and Safety: Please see relevant MSDS sheet.

Data sheets are issued to supply **general information** on the product but without warranty. Since conditions of service and application are beyond our control we cannot accept claims for loss, damage etc., based on this information. Dacrylate will not accept any claim for consequential or incidental damages.

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