



PRODUCT INFORMATION



Product Name:	RAPIDAC HIGH BUILD MIO
Reference Number:	48-Line
Coating Type:	Short oil alkyd/micaceous iron oxide.
Typical Uses:	Fast drying high build micaceous iron oxide coating for protection of steel in aggressive environments.
Colours Available:	Natural - ref:48-60.
Appearance of Dried Film:	Low sheen specular finish.
Volume Solids:	40%.
Dry Film Thickness	Typical: 75 microns.
Theoretical Coverage:	5.3m ² per litre at 75 microns.
Drying Time at 20°C: (Will vary with temperature, air movement etc.)	Touch Dry: 30 minutes. Firm Dry: 2 hours. Overcoat: Overnight.
Packaging:	5 litre containers.
Shelf Life:	2 years in unopened containers, when stored under cover in good storage conditions.
Storage:	Under cover within temperature range of 5°C to 32°C.

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Surface Preparation: Normally applied over suitably primed substrate (e.g. Dacrylate 98-line or Rapidac 13-line primers). Ensure surface is clean and dry. Degrease with Dacrylate Thinner R5. When overcoating existing coatings, ensure surface is sound with good adhesion.

Application:

Airless Spray:

Use as supplied.

Tip pressure: 2,500 psi minimum (175 Bar).

Tip Size: Approximately 15 thou. (0.38 mm).

Conventional Spray:

May require up to 10% of Dacrylate Thinner R5 to achieve optimum spray characteristics.

Brush Application:

Limited to small areas and narrow section. Apply with full wet brush. Do not attempt to “brush out” or “lay off”.

Clean Up:

Dacrylate Thinner R5.

Health and Safety:

Please see relevant MSDS sheet.

Data sheets are issued to supply **general information** on the product but without warranty. Since conditions of service and application are beyond our control we cannot accept claims for loss, damage etc., based on this information. Dacrylate will not accept any claim for consequential or incidental damages.