



PRODUCT INFORMATION



Product Name:	DACRYLATE METAL PRIMER	
Reference Number:	40-Line	
Coating Type:	Long Oil Alkyd with iron-oxide pigments.	
Typical Uses:	Low cost primer for protection of steelwork, with good adhesion and durability	
Colours Available:	Grey ref: 40-6	Red Oxide ref: 40-1
Appearance of Dried Film:	Low sheen	
Volume Solids:	50%	
Dry Film Thickness:	Typical:	40 microns
Theoretical Coverage:	12.5m ² per litre at 40 microns dry film thickness	
Drying Time at 20°C: (Will vary with temperature, air movement etc.)	Touch Dry:	2 Hours
	Firm Dry:	4 Hours
	Overcoat:	overnight
Packaging:	5 litre containers	
Shelf Life:	2 years in unopened containers, when stored under cover in good storage conditions.	
Storage:	Under cover within temperature range of 5°C to 32°C.	

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Surface Preparation:	<p>Preferred method is abrasive blast to ISO 8501-1. Sa2.5</p> <p>Manual Clean – chip, scrape and power wirebrush to remove all loose millscale, rust, etc. Any previous coatings remaining must be sound with good adhesion. Feather all edges to achieve smooth profile. Degrease immediately prior to painting using Dacrylate Thinner R1 or R70.</p>
Application:	<p><u>Conventional Spray</u></p> <p>May require addition of up to 10% Dacrylate thinner R70 to achieve optimum spray characteristics</p> <p><u>Brush</u></p> <p>Ready for use</p> <p>Apply unthinned material at an approximate wet film thickness of 80 microns to achieve a dry film thickness of 40 microns.</p>
Overcoating:	<p>May be overcoated with any white spirit based finishes, e.g. Vehicle and Machinery Enamel ref: 97-line, QD2 Enamel ref: 6-line, Alkysil Gloss ref: 1-line, Dacsil ref: 17-line,</p>
Clean Up:	<p>Dacrylate Thinner R1 or R70.</p>
Health and Safety:	<p>Please see relevant MSDS sheet.</p>

Data sheets are issued to supply **general information** on the product but without warranty. Since conditions of service and application are beyond our control we cannot accept claims for loss, damage etc., based on this information. Dacrylate will not accept any claim for consequential or incidental damages.