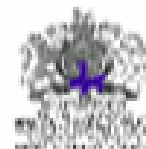




# PRODUCT INFORMATION



<b>Product Name:</b>	<b>QB STOVING PRIMER WHITE</b>
<b>Reference Number:</b>	12-40
<b>Coating Type:</b>	Alkyd-amino.
<b>Typical Uses:</b>	High opacity primer with good adhesion and sanding properties for use with stoving finishes
<b>Colours Available:</b>	White
<b>Appearance of Dried Film:</b>	Matt
<b>Volume Solids:</b>	45%
<b>Dry Film Thickness:</b>	<b>Typical:</b> 50 microns. <b>Range:</b> 30-60 microns
<b>Theoretical Coverage:</b>	9m <sup>2</sup> per litre at 50 microns.
<b>Surface Preparation:</b>	Ensure surface to be primed is clean, dry and free from surface contaminants.
<b>Application:</b>	Apply by conventional spray.
<b>Stoving Schedule:</b>	<b>Flash-Off Time:</b> 10 minutes.  Stove at 120°C for 30 minutes (convection oven). (Temperature quoted is substrate temperature.)  May also be cured by infra-red.
<b>Packaging:</b>	5 litre tins.
<b>Shelf Life:</b>	2 years or longer in unopened containers, when stored under cover in good storage conditions.
<b>Storage:</b>	Under cover within temperature range of 5°C to 32°C.
<b>Clean-Up:</b>	Dacrylate Thinner R7.
<b>Health and Safety:</b>	Please see relevant MSDS sheet.

Data sheets are issued to supply **general information** on the product but without warranty. Since conditions of service and application are beyond our control we cannot accept claims for loss, damage etc., based on this information. Dacrylate will not accept any claim for consequential or incidental damages.